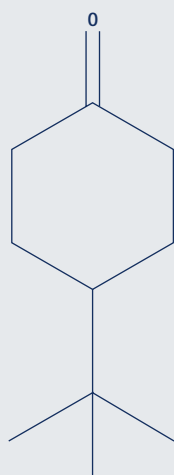
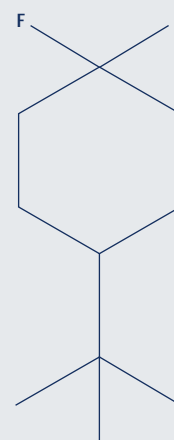
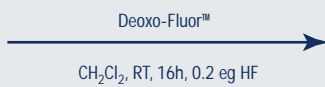


Ketones

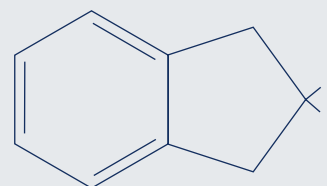
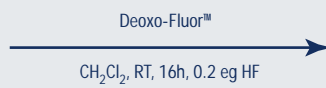
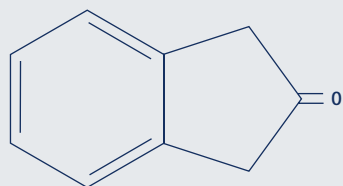


4-t-butylcyclohexanone

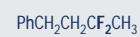
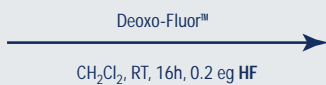
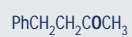


85% Yield

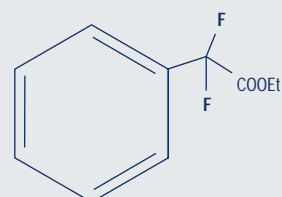
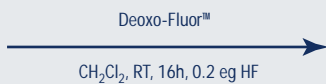
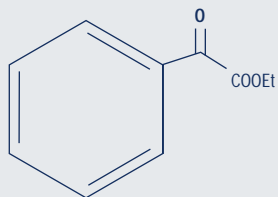
Ketones



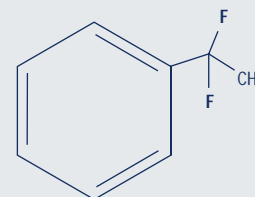
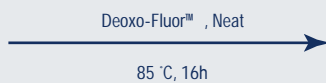
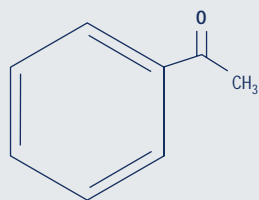
42% Yield



98% Yield



81% Yield



92% Yield